MANAGEMENT REPORT
CZ Corp., Camas Division
July 3, 1953; No. 24

TWO MAJOR CHANGES in paper machine supervision were announced by our Resident Manager, G. H. Gallaway, and Gus Ostenson, Manager of Paper Production, Monday morning. Art Newcomb, Paper Mill Superintendent - Wrapping End, was promoted and transferred to the St. Helens mill where he will be in charge of paper manufacture. Mr. Newcomb has been working with Camas paper machines during all of his 42 years of service with Crown Zellerbach. He has already taken up his new duties at St. Helens, where he and Mrs. Newcomb will make their home as soon as arrangements can be made. Clarence P. Brown was promoted into the position left by Mr. Newcomb. He has already taken up his duties as Paper Mill Superintendent - Wrapping End. He is a native of Washougal, and has worked for CZ at both Camas and West Linn. Before returning to Camas he was supervisor of paper manufacturing for Champion Fiber & Paper Co., in Texas.

THE RIVER has dropped 5 ft. since Thursday of last week. Elevation yesterday was 19.2 ft. A year ago, it was 18.1 ft. Rainfall for the last seven days was .26 in. bringing the total since January 1 to 37.11. Rainfall up to July 2, 1952 was 20.87 in.

TWO KEYMEN accepted retirement on July 1. John Brunner, Maintenance, had 38 years of service. Harrison Woodman, Yard, had been with us 28 years. This brings the number of our Retired Associates to 163.

JUNE ended with 12 disabling accidents and 180 slight accidents for the year thus far. This compares to eight disabling and 245 slight for last year.

THE ANNUAL PICNIC of the Horseshoe club, Supervisors' group, will be held at Fallen Leaf Lake on Friday evening, July 10. F. W. Palmer, president of the Foremen's club, is in charge of arrangements.

SOME FACTS AND FIGURES ABOUT THE ST. HELENS MILL (Gathered from a recent report published by our Headquarters office in San Francisco)

More than 99% of the stock of the St. Helens Pulp and Paper Co. has been exchanged for shares in Crown Zellerbach. Owners of the remaining shares are travelling and cannot be reached.

The St. Helens Company will continue as a corporation with some official changes. Frank N. Youngman, CZ Vice President, becomes president of the St. Helens Co.

The St. Helens mill has two paper machines and a converting plant. The paper machines turn out about 60,000 tons annually.

The Converting plant has about 40 bag machines which make all sizes of grocery and carry bags.

The St. Helens Co. owns 117,000 acres of timber divided into five tree farms.

650 people are employed in the mill.

Its hourly paid employees are members of the International Brotherhood of Papermakers and the International Brotherhood of Pulp, Sulphite and Paper Mill workers. The company has both a retirement and health and welfare plans.

The town of St. Helens is about 40 miles down the Columbia from Camas, on the south bank of the river. It is the county seat of Columbia county, and has about 6000 residents.

The St. Helens Co. has been carrying on a substantial program of modernization and expansion. CZ plans to spend about $7,500,000 on further modernization of the mill in order to increase production.

TWO PAPER MACHINES had more than 95% efficiency during the week. No. 12 was highest with 97%, and 75 minutes down-time. No. 4 had 95.9% and 105 minutes down-time. No. 10 machine was down all week for the rebuild of the coating system, but went into production again on Sunday.

STEAM AND ELECTRIC POWER: 14 barges brought in hog fuel during the week. 181 units were delivered by truck. Hog fuel deliveries will be curtailed until about July 18 because of logging shutdown over July 4.

WOODMILL: There are approximately 485 cords of lodgepole pine in the yard storage. There is also a large supply of red fir and pine mixed chips stored ahead for the period of curtailed shipping following the Fourth. There has also been an increase in the delivery of farmer logs.

RIVER OPERATIONS: The tug Patricia worked five shifts at Camas helping the Camas tugs keep logs supplied to the mill. Because the river is dropping, the Patricia will not be needed after today (Friday). The tug George Birnie finished towing the heavy hemlock bundle rafts from Government Island to Camas on Sunday.

SULPHITE MILL produced 2,022 tons of which 660 tons were bleached in the sulphite bleach plant.

THE KRAFT MILL produced a total of 2,996 tons. Cooks included hemlock, cottonwood, Douglas fir, and lodgepole pine. On Wednesday, the Kraft mill passed its 200th day without an accident.

BAG FACTORY: Produced 29,002 bales; shipped 26,528 bales. Bag machine No. 281 has been completely overhauled this past week. This machine has been on a three shift schedule making 25 lb. S. O. grocery bags and parts of it had worn to the point where it was difficult to make good bags. With the pressure of shipments on the 25 lb. size easing off, this machine was scheduled for the long-overdue overhauling.

CONVERTING PLANT: Produced 14,270 cases; shipped 23,908 cases.

NAPKIN DEPARTMENT: Produced 9,427 cases; shipped 13,780 cases. The laminator was shut down two days, and the inside asphalt tank was thoroughly cleaned by the labor crew. This will enable the laminator to produce a better quality product.

WAX LUNCH ROLL: Produced 2,222 cases; shipped 1,635 cases.

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110 VISITORS toured the mill last week. Executives here from our Headquarters office in San Francisco were Ray Dickey, Sales Department; R. O. Hunt, vice president; R. H. R. Young, assistant vice president; G. J. Ticoulat, sales manager; and E. A. Paul, general personnel supervisor.

Paul Biggers, main purchasing agent, and Jack Warren, both from the American Can Co., one of our customers, visited the mill on Wednesday.

THE VETERANS' COMMITTEE met on Thursday to complete arrangements for the reinstatement of Archie Rodgers, Jr. who recently returned from military service. Archie had been in the service since May 1951. He is the son of Archie and Mary Rodgers, Bag Factory employees, both members of our 25-Year Club.

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